



INSTRUCTIONS

-J00160

REV. 3-1-90

Kit Number 48329-90

FRONT FORK STEM BOLT CHROME COVER KIT

General

This kit is designed for installation on all models with 39mm diameter front forks. This kit includes the following components:

QTY	DESCRIPTION
1	Bolt, front fork stem
1	Cover, front fork stem bolt chrome

Installation

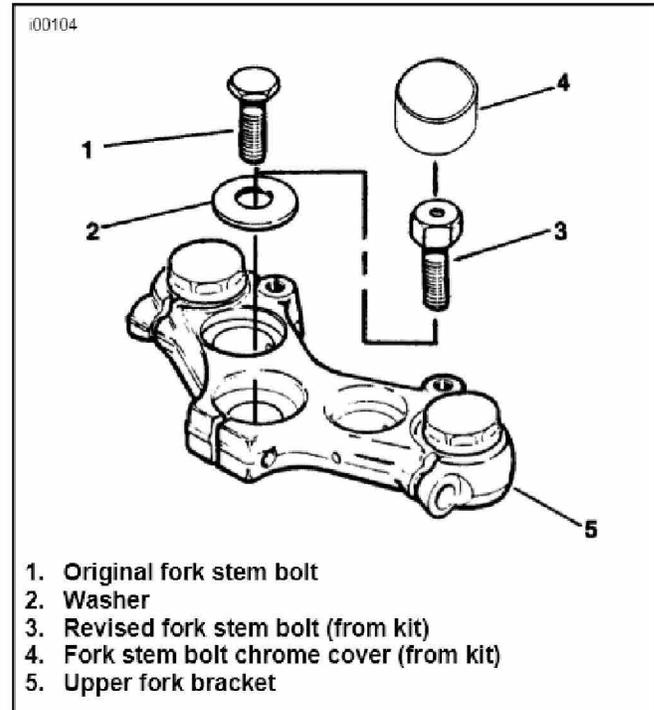
⚠WARNING

The rider's safety depends on the correct installation of this kit. **USE THE APPROPRIATE SERVICE MANUAL PROCEDURE!** If the procedure is not within your capabilities, or if you do not have the proper tools, have your Harley-Davidson dealer perform the installation.

1. See Illustration. Remove original front fork stem bolt. Leave washer in place in stem bolt recess of upper fork bracket.
2. Install revised front fork stem bolt (from kit).
3. Refer to appropriate Service Manual and perform the required "Fork Stem and Bracket Assembly Adjustment" procedure.

⚠WARNING

The "Fork Stem and Bracket Assembly Adjustment" procedure **MUST** be performed in its entirety. It allows for correct adjustment of steering head bearing load using the front end "fall-away" procedure. Incorrect adjustment will affect vehicle handling and stability, which could result in an accident and personal injury.



1. Original fork stem bolt
2. Washer
3. Revised fork stem bolt (from kit)
4. Fork stem bolt chrome cover (from kit)
5. Upper fork bracket

Upper Fork Bracket and Fork Stem Bolt

4. Apply a small amount of LOCTITE 242 (blue) thread locking compound to threaded stud on underside of chrome cover (from kit).
5. Install chrome cover to fork stem bolt. To avoid damage to chrome finish, tighten cover by hand.