



INSTRUCTIONS

-J01220

REV. 6-27-03

Kit Number 45286-98

XL REAR MASTER CYLINDER COVER

General

This kit is designed for installation on 1984 to 2003 XL (Sportster®) model motorcycles (Except 883R® with Stock Exhaust).

Kit Contents

Qty	Description
1	Chrome cover
1	Mounting plate
2	Lock washers
2	Hex head bolts
2	Button head cap bolts
2	Wave washers

Installation

NOTE

A Service Manual for your vehicle is available from your Harley-Davidson Dealer.

1. See Figure 1. Remove and discard the two allen bolts and split washers that secure the master cylinder to its mounting bracket.
2. See Figure 2. Place the mounting plate with the longer end facing the rear of the motorcycle across the master cylinder as shown. Fasten the mounting plate and master cylinder to the master cylinder bracket with the two hex head bolts and lockwashers from the kit. Torque to 155-190 in-lbs.
3. See Figure 3. Attach the chrome cover to the mounting bracket with the two supplied wave washers and button head cap bolts.

NOTE

It may be necessary to adjust the position of the rear exhaust assembly to obtain clearance between the cover and the exhaust pipe. See the appropriate Harley-Davidson Service Manual for proper adjustment instruction.

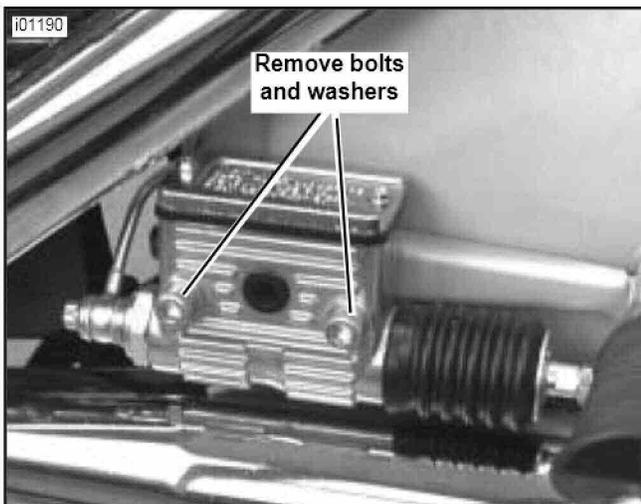


Figure 1. Remove bolts and washers shown

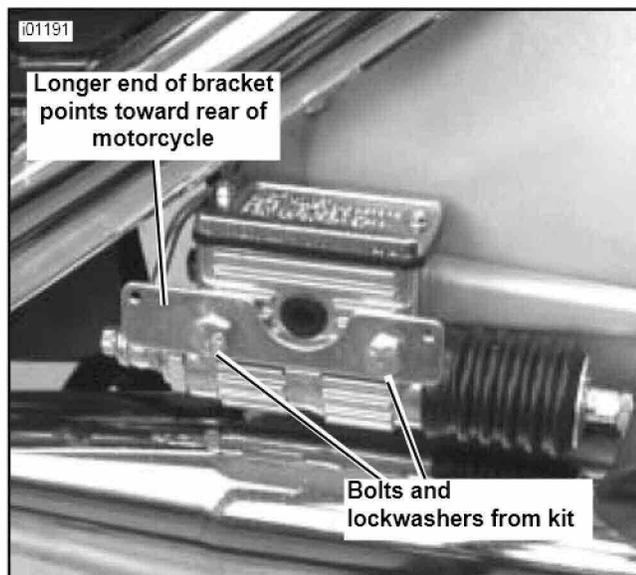


Figure 2. Mounting plate position

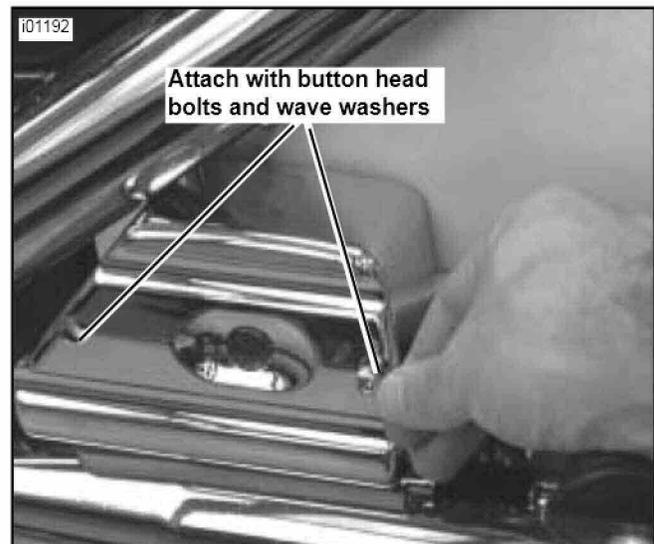


Figure 3. Attach chrome cover with wave washers and button head bolts.