



# INSTRUCTIONS

-J02987

REV. 6-11-03

Kit Number 48406-04

## CHROME SPORTSTER SWINGARM

### General

This kit is designed for installation on 2004 XL model motorcycles.

#### Kit contents:

QTY	DESCRIPTION	PART NUMBER
1	Kit, Swingarm, Chrome	48406-04

#### NOTE

A Service Manual for your model motorcycle is available from your Harley Davidson Dealer.

#### WARNING

The rider's safety depends on the correct installation of this kit. **USE THE APPROPRIATE SERVICE MANUAL PROCEDURES.** If the procedure is not within your capabilities or if you do not have the correct tools, have your Harley-Davidson Dealer perform the installation. Improper installation of this kit could lead to an accident and result in death or serious injury.

### Installation

The rear fork in this kit installs in the same way as the original equipment rear fork. Follow the instructions given in the **Rear Fork** section of your Service Manual to remove and install the rear wheel, rear brake caliper, rear shock absorber nuts, rear belt guard and debris deflector, and rear fork. The bearings from the old swingarm can be reused or new bearings can be purchased from any Harley-Davidson dealer.

#### NOTE

Pay close attention to all warnings, cautions, and torque specifications when installing this rear fork.



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