



# INSTRUCTIONS

-J04240

2007-08-13

## XL FRAME SERVICE KIT

### GENERAL

#### Kit Numbers

48878-04

#### Models

These kits are designed to replace the frame for 2004 - 2006 Sportsters.

#### Additional Parts Required

##### ▲ WARNING

Rider and passenger safety depend upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333b)

##### NOTE

This instruction sheet references Service Manual information for your motorcycle. A Service Manual for your model and year motorcycle is required for this installation and is available from a Harley-Davidson Dealer. In addition, a 2007 Sportster Service Manual is required for proper installation of the wiring harness on the new 2007 frame.

We recommend that this kit be installed by a factory trained technician at an authorized Harley-Davidson Dealer.

#### Kit Contents

See Figure 2 and Table 1.

### INSTALLATION

##### NOTE

Prior to installing the new frame, verify that the VIN number matches the original frame VIN number.

See Figure 2. After completing the installation of this frame kit, the original frame head stock that contains the Vehicle Identification Number (VIN), along with a minimum of 12.0 inches of the front down tubes (A) and 12.0 inches of the backbone (B) from the headstock **MUST** be returned to your local Harley-Davidson dealer. (There may be situations that require the entire frame to be returned, but only when instructed by Technical Services). If the entire frame is returned without prior Harley-Davidson authorization, the dealer will not receive credit for the freight costs for the entire frame. Your new frame will have the correct VIN number stamped on the headstock.

Refer to your model and year Service Manual for procedures to remove all components from your frame. Then refer to the Service Manual and install all of the removed components onto the frame included in this kit, replacing the left and right side harness clips.

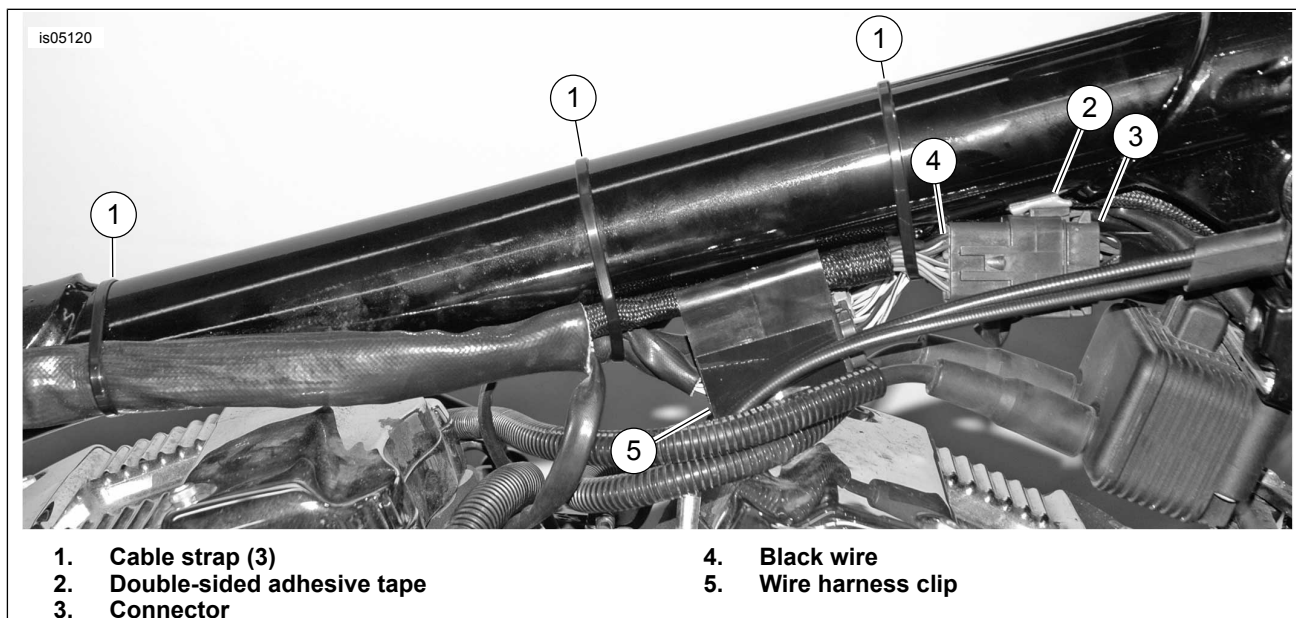


Figure 1. Harness Installation

See Figure 1. Secure the wire harness as follows:

- Ensure that the connector (3) is oriented as shown with the black wire at the top. Secure in place with the double-sided adhesive tape (2) from the kit.
- Refer to the appropriate Service Manual for your model and install the left and right harness clips.
- Secure the harness in place using three cable straps (1) located in the positions shown.

SERVICE PARTS

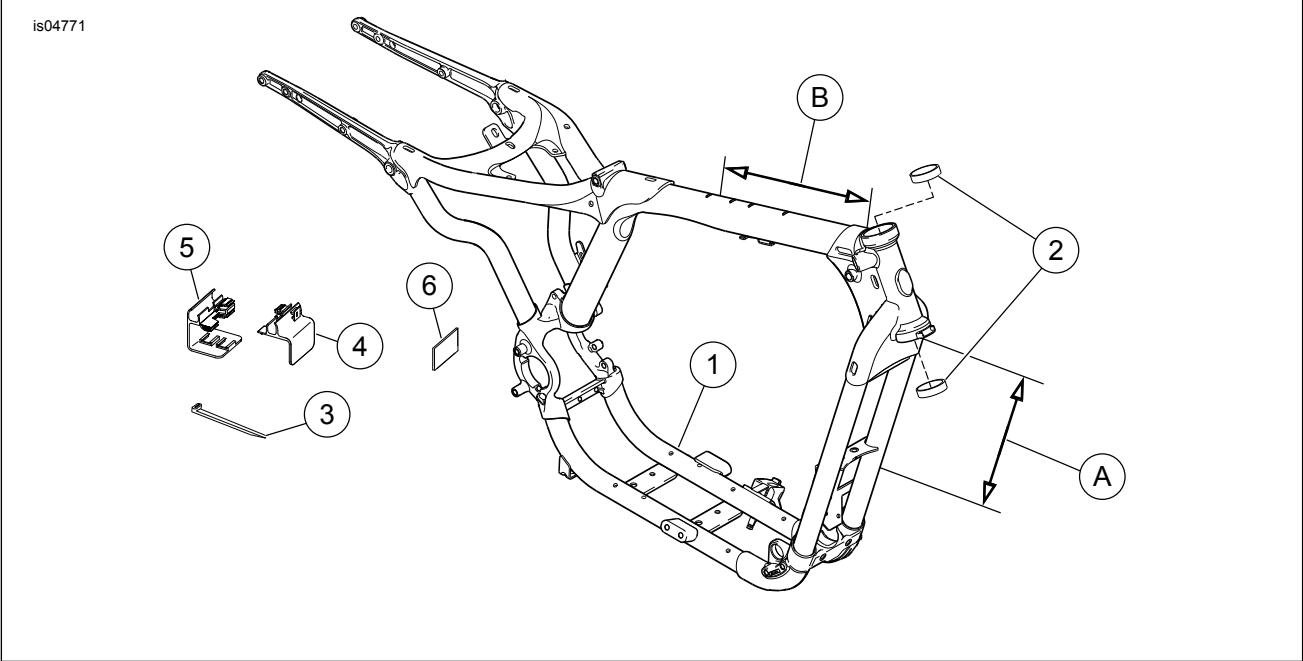


Figure 2. Service Parts for Sportster Frame Kit

Table 1. Service Parts Table

Item	Description (Quantity)	Part Number
1	Weldment, frame/PNTD	Not Sold Separately
2	Cup, bearing (2)	48315-60
3	Cable strap (5)	10039
4	Wire harness clip, left side	73203-04A
5	Wire harness clip, right side	73204-04A
6	Double-sided adhesive tape	66249-01
Items Mentioned in Text		
A	Down tube, 12 in. (30 cm)	
B	Backbone, 12 in. (30 cm)	